

UPM Raflatac Technical Information

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ADHESIVE	SP34 GREENTAC PLUS
Permanent	SP34 (sales code)
Type	General permanent adhesive for sheets.
Composition	Modified acrylic dispersion.
Use	A very good adhesive for general use with paper labels. Good heat resistance. Improved guillotine properties. Recycling properties are optimized based on up- to-date knowledge (Ingede project 5397 PTS).

Typical technical values			
Tack min	10	N	FTM 9
Shear min	2.0	h	FTM 8
Labelling temperature min	5	°C	
Service temperature min	-10	°C	
Service temperature max	100	°C	
Limitations	Should not be used in cold environments. Not recommended for labelling highly curved surfaces.		
Additional info	Approval: The research centre ISEGA has given the adhesive approval for direct contact with dry and moist non-fatty foods.		
Shelf life	4 years at +20°C and RH 50% from the date of manufacture.		
Warranty	Our recommendations are based on our most current knowledge and experience. As our products are used in conditions beyond our control, we cannot assume any liability for damage caused through their use.		

This publication replaces all previous versions. All information is subject to change without notice.



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